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CLAIMS

- Method for producing a glutamine-rich gluten-free peptide preparation from gluten protein,
 comprising the steps of:
 - a) enzymatically hydrolysing gluten using one or more proteases to obtain a hydrolysate;
 - b) acidifying the hydrolysate to a pH between 4 and 5; and
- c) filtering the hydrolysate to obtain the glutamine-rich gluten-free peptide preparation as the filtrate.
 - 2. Method as claimed in claim 1, wherein the proteases are alkaline or neutral proteases.
- 15 3. Method as claimed in claim 1 or 2, wherein the pH is between 4.2 and 4.8.
 - 4. Method as claimed in claims 1-3, wherein the pH is between 4.5 and 4.7.
- 5. Method as claimed in claims 1-4, wherein 20 proteases are used that are active at a pH above 6.
 - 6. Method as claimed in claims 1-5, wherein between step b) and c) the enzymes are inactivated.
 - 7. Method as claimed in claim 6, wherein the enzymes are inactivated by means of heat.
- 8. Method as claimed in claims 1-7, wherein the gluten is wheat gluten.
 - 9. Peptide preparation prepared from gluten protein, which is glutamine-rich and gluten-free and obtainable by a method as claimed in claims 1-8.
- 10. Peptide preparation as claimed in claim 9, wherein the gluten from which the preparation is made is wheat gluten.
- 11. Peptide preparation as claimed in claims 9 and 10 for use as in ingredient in glutamine peptide 35 tablets.
 - 12. Peptide preparation as claimed in claims 9 and 10 for use as in ingredient in glutamine peptide liquid beverages.

- 13. Peptide preparation as claimed in claims 9 and 10 for use as in ingredient in glutamine peptide enteral nutrition.
- 14. Glutamine peptide tablets comprising the 5 usual carriers, diluents and excipients for tablets and a peptide preparation as claimed in claims 9 and 10 as glutamine peptide source.
- 15. Glutamine peptide liquid beverage comprising the usual ingredients for beverages and a 10 peptide preparation as claimed in claims 9 and 10 as glutamine peptide source.
- 16. Glutamine peptide enteral nutrition comprising the usual carriers, diluents and excipients for enteral nutrition and a peptide preparation as 15 claimed in claims 9 and 10 as glutamine peptide source.